

NOTES:

1.) DO NOT SCALE DRAWING

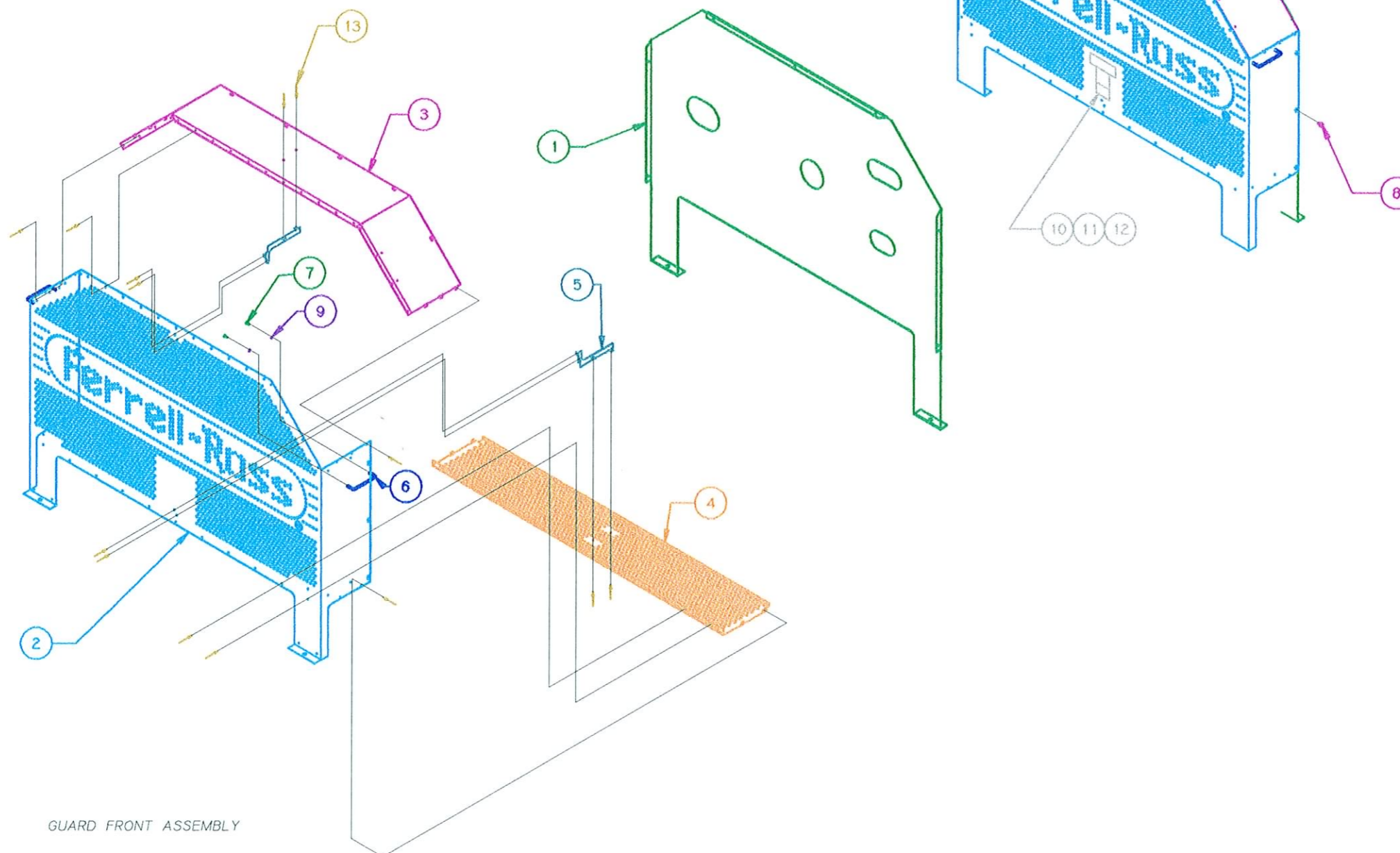
ASSEMBLY INSTRUCTIONS

1. ASSEMBLE GUARD ON SCRATCH-FREE SURFACE
2. ATTACH BRACKET (ITEM 5) TO WRAPPER (ITEM 3) WITH TWO RIVETS
3. ATTACH BRACKET (ITEM 5) TO SCREEN INSERT (ITEM 4) WITH TWO RIVETS
4. ATTACH TWO HANDLES (ITEM 6) TO COVER (ITEM 2) WITH LOCK TOOTH WASHERS AND 8-32 SCREWS - DO NOT USE SCREWS ENCLOSED WITH HANDLES
5. ATTACH WRAPPER WITH BRACKET TO COVER (ITEM 2) WITH 27 RIVETS
6. ATTACH SCREEN INSERT WITH BRACKET TO COVER (ITEM 2) WITH 17 RIVETS
7. FASTEN GUARD FRONT ASSEMBLY TO BACK (ITEM 1) WITH TWELVE 5/16 SELF-TAPPING SCREWS
8. PLACE LABEL AND DECALS (ITEMS 10, 11 AND 12) ON GUARD FRONT ASSEMBLY

SYN	EQ-APPR NO.	DATE	DESCRIPTION OF CHANGE	DR	CR
-	K009510	2/13/95	RELEASE	MZ	-
-	K950091	4/25/95	SPLIT BACK INTO 3 PCS	DJ	-

INSTALLATION INSTRUCTIONS

1. REMOVE ALL DRIVE SIDE BELTS AND SHEAVES FROM MILL
2. REMOVE 5/16 BOLTS FROM GUARD
3. REMOVE GUARD FRONT FROM BACK
4. CENTER GUARD BACK ON ROLL JOURNALS
5. LEVEL AND LOCATE FLOOR MOUNTING HOLES FOR BACK
6. DRILL FLOOR MOUNTING HOLES FOR BACK: USE 1/2 ANCHOR BOLTS
7. REASSEMBLE BELTS AND SHEAVES ON MILL
8. FASTEN GUARD FRONT TO BACK WITH 5/16 BOLTS
9. LOCATE AND DRILL FLOOR MOUNTING HOLES FOR FRONT: USE 1/2 ANCHOR BOLTS



GUARD FRONT ASSEMBLY

ITEM	PART NO.	QTY	DESCRIPTION
13	F83200011	48	RIVET-POP SDS64 .188 X .125-.250
12	80008509	1	LABEL - DANGER
11	80003643	1	DECAL - WARNING BELT AND CHAIN
10	80003568	1	DECAL - DANGER
9	66622200	4	#8 LOCK TOOTH WSHR
8	65683812	12	5/16-12x1/2 HX WSH HD T/C SCW
7	65482212	4	8-32x1/2 HX SLT HD T/C MCH SCW
6	K910-01232	2	HANDLE W/ HARDWARE
5	K200-02765	2	BRACKET, DR GD-18"
4	K200-02764	1	SCREEN INSERT, DR GD-18"
3	K200-02763	1	WPR, DR GD-18"
2	K200-02732	1	COVER, DIFF GD, 24"
1	K200-02730	1	BACK, DIFF, 24" LH

Tolerances (EXCEPT AS NOTED)

NORMAL .XXX ± .005  
.XX ± .000

FRACTIONAL .1/32

DECIMAL .001

ANGULAR .1/2°

FINISH: NONE

SCALE: NONE

DATE: 2/13/95

DR: D

BRWING NO.: K100-01558

QUANTITY: 1 OF 1

**Ferrell-Ross**  
MATERIALS PROCESSING & RECOVERY  
A DIVISION OF B.A.I.C. MADE IN ELLETTSVILLE, INDIANA, U.S.A.  
DESIGNED BY: M. ZEEDYK

ASSY, DIFF GD, 24" LH