



FASTEN BRACKETS TO LOWER GUARD, CENTER GUARD ON ROLL JOURNAL, SET 23.07" HEIGHT & LEVEL. MARK BRACKET HOLE LOCATIONS ON BASE. DRILL .313" THRU & TAP 3/8-16, 4 PLCS

NOTES:
 1: DO NOT SCALE FROM DRAWING.
 2: ONE PIECE REQUIRED PER K000-00184: ROLLER MILL ASSY, DUAL DRIVE 18" X 36".
 3: APPLY DECALS AFTER TOUCH-UP PAINT.

ITEM	PART NUMBER	QTY	DESCRIPTION
15	K200-06931	2	MNT BRKT, LWR, GUARD 32X68"
14	K200-06615	1	INSERT, GUARD PIVOT, DUAL DRV 18"
13	K200-06602	1	GUARD WLDMT, PIVOT LWR, DUAL DRV 18"
12	K200-06601	1	GUARD WLDMT, PVT UPR RR, DL DRV 18"
11	K200-06600	1	GUARD WLDMT, PVT FNT UPR, DL DRV 18"
10	80006509	3	LABEL, DANGER KEEP HANDS CLEAR
9	80003643	3	DECAL, WARNING BELT & CHAIN
8	80003568	3	DECAL, DANGER, CVR SECURED
7	66444400	23	WASHER, LOCK 3/8" PLT
6	66404400	4	WASHER, FLAT 3/8" PLT
5	66084400	6	NUT, HEX 3/8-16 PLT
4	62584417	4	HHCS, 3/8-16 X 3/4" PLT
3	62584415	2	HHCS, 3/8-16 X 5/8"
2	62584412	13	HHCS, 3/8-16 X 1/2"
1	60284422	4	BOLT, CARR 3/8-16 X 1.00"

CAD
 NO MANUAL CHANGES
 TOLERANCES (EXCEPT AS NOTED)
 FINISH: TOUCH-UP PAINT
 SCALE: 3/16
 DRAWN BY: DJ
 APPROVED BY: X.X.X.
 DATE: 4/11/02
 SIZE: DRAWING NO.: K100-03055
 SHEET: 1 of 1

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